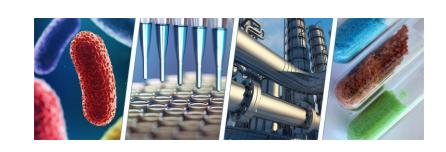


## Biomanufacturing

- Biological systems (cells, tissues) →
   valuable products
  - BIOREACTORS
- 2020: ~\$19B market
  - \$85B market by 2031 (annual growth rate of 15%)
- Addresses many future issues
  - Medicine/health
  - Water/food security
  - Sustainable energy





## Cybersecurity implications in biotech

- Many stakeholders: healthcare, government, industry
- Interruptions to global production, pandemic response
- Sensitive medical data
  - Data breaches in healthcare: up 10% each year 2010-2019
- Recent sabotage, IP theft, extortion attempts on systems in biotech



# Example: Merck & Co, 2017

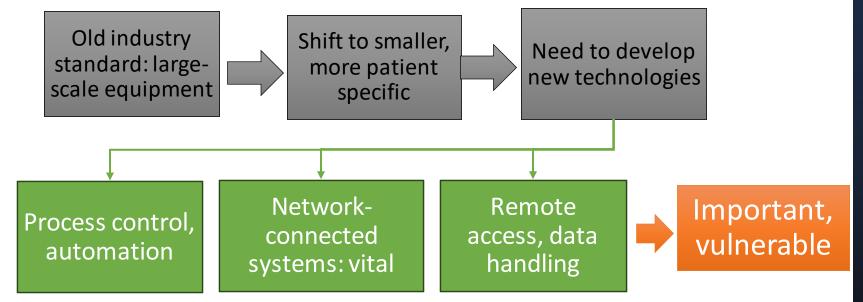
- Modified ransomware worm: encrypted data on computer systems
  - Affected manufacturing
  - Vaccine shortages,
     Merck had to
     borrow from CDC
- Total cost of attack:~\$1 billion
- No evidence that Merck was targeted
  - US/UK attributed attack to Russia



## Next Gen Biomanufacturing

**Future: More attacks** 

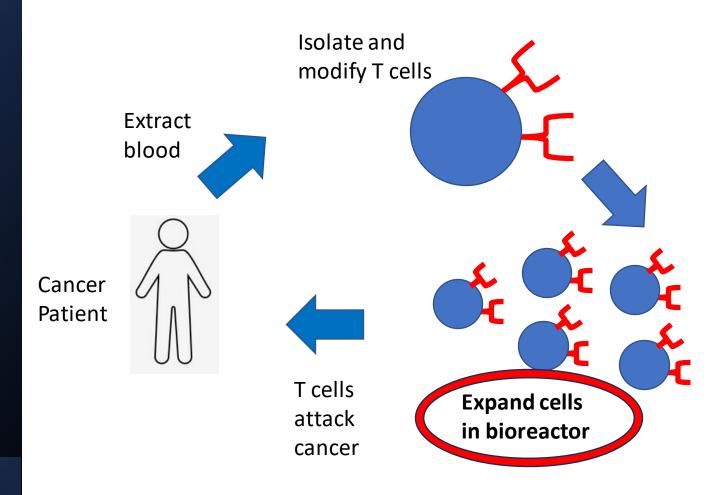
More specific targets





Change design approach for possible cyberattacks

## Cancer Immunotherapy



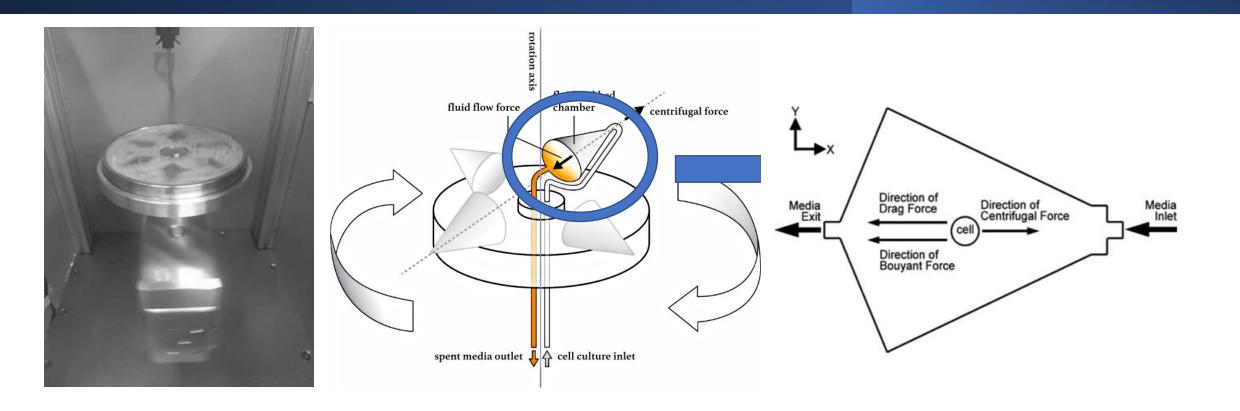
**GOOD**: healthy cells (vs. chemo etc.), **patient specific**, process customization/automation

**BAD**: inefficient/expensive, cells can get exhausted, **patient specific** – small scale, data vulnerability

## Van Wie Lab: Bioreactor for Immunotherapy



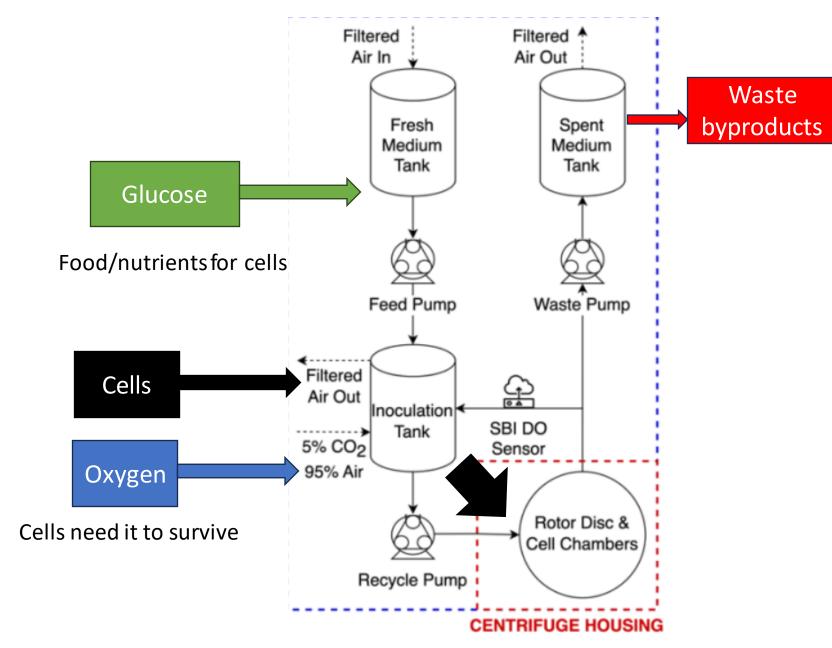
## Centrifugal Bioreactor (CBR)



Application: growth of T cells for cancer immunotherapy

## Bioreactor Process Flow





## Mathematical Modeling of CBR

$$\frac{\partial C_{cell}}{\partial t} = \mu_{max} \cdot (1 - \frac{C_L}{C_{L_max}})^n \cdot (1 - \frac{C_A}{C_{A_max}})^m \cdot C_{cell}$$

$$\frac{\partial c_G}{\partial t} = D(C_{G0} - C_G) - Y_{GC} \cdot (\frac{\partial c_{Cell}}{\partial t})$$

$$\frac{\partial C_A}{\partial t} = D(C_{A0} - C_A) + Y_{AC} \cdot (\frac{\partial C_{Cell}}{\partial t})$$

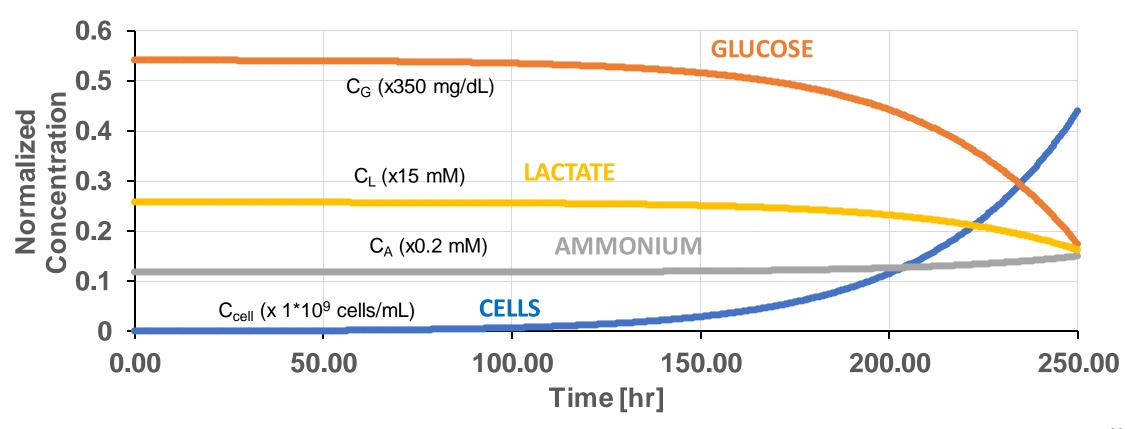
$$\frac{\partial C_G}{\partial t} = D(C_{G0} - C_G) - Y_{GC} \cdot (\frac{\partial C_{Cell}}{\partial t})$$

$$\frac{\partial C_A}{\partial t} = D(C_{A0} - C_A) + Y_{AC} \cdot (\frac{\partial C_{Cell}}{\partial t})$$

$$\frac{\partial C_L}{\partial t} = D(C_{L0} - C_L) + Y_{LC} \cdot (\frac{\partial C_{Cell}}{\partial t})$$

- C<sub>cell</sub> = cell density
- Glucose (G)
- Ammonium (A)
- Lactate (L)

#### Model Predictions



### Bioreactor Development and Progress

- Completed work:
  - Optimized cell growth, built reactor More cells in less time vs. industry standard
    - Kaiphanliam et al, 2023, Biotech Progress
- Automation: testing sensors
  - Sensors read O2 data in real-time
  - Script -> sends data from online sensor software to Excel, compares to model prediction



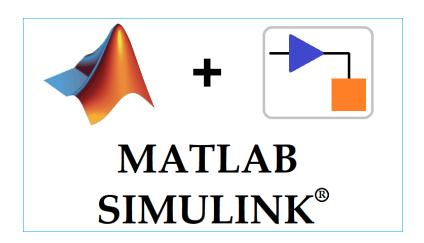




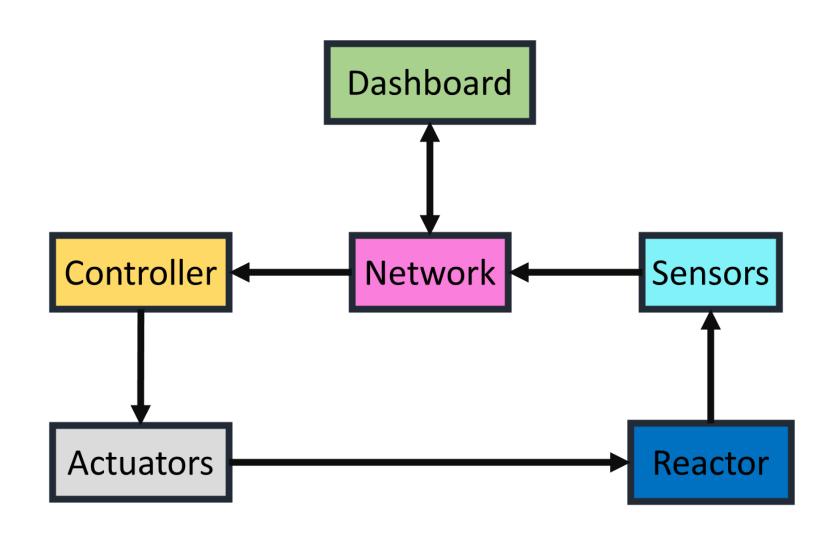


## Next Steps and Future Work

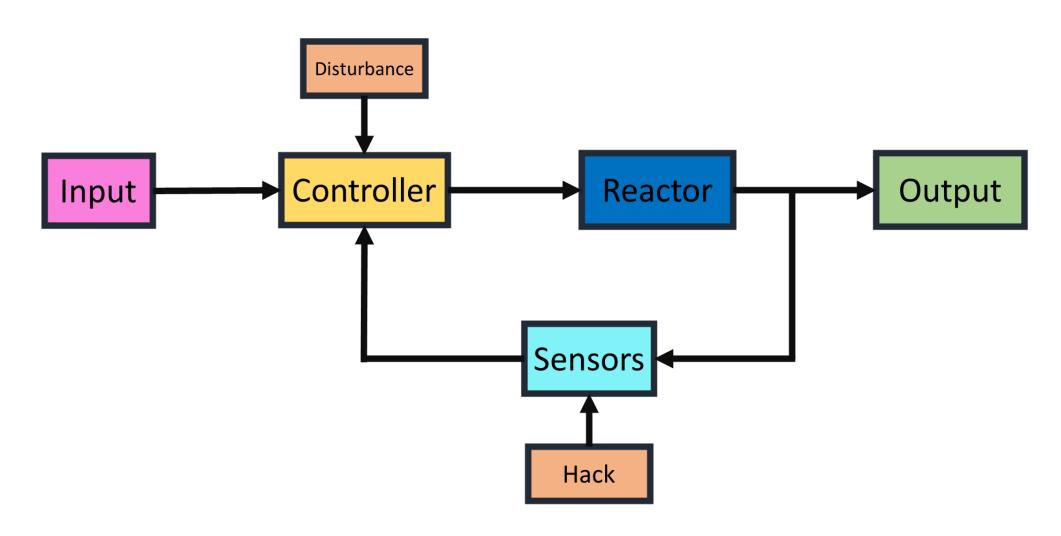
- How can we automate our process and predict the impact of cyberattacks?
- Prevent cell dysfunction in real time
  - Online/remote access
  - Sensors: detect glucose/oxygen
  - Feedback control -> adjust feed rates
- Simulations: determine how hacks introduce false data that breaks automation – Matlab/Simulink



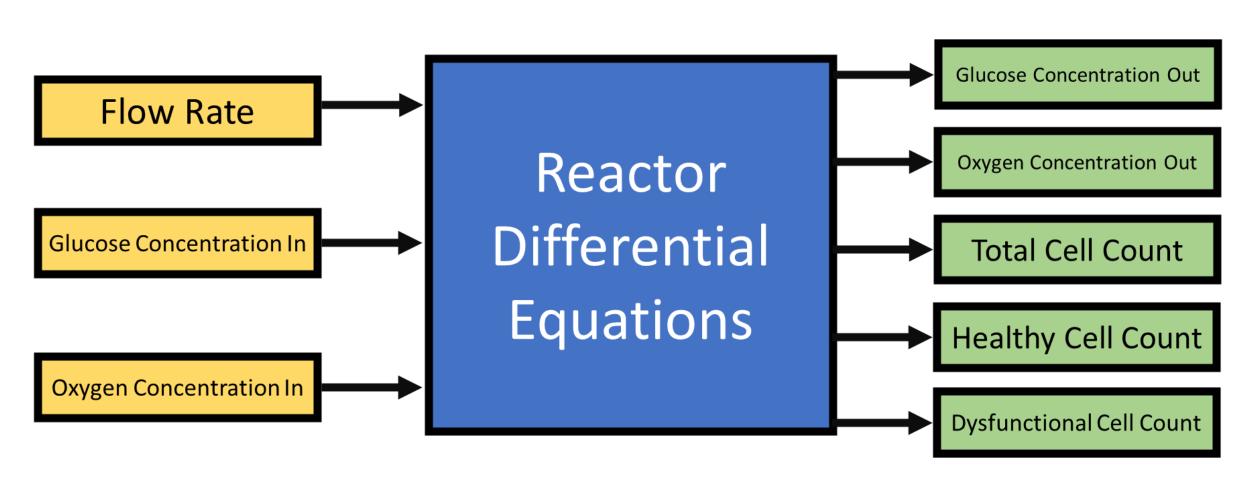
#### Automation of Bioreactor Process



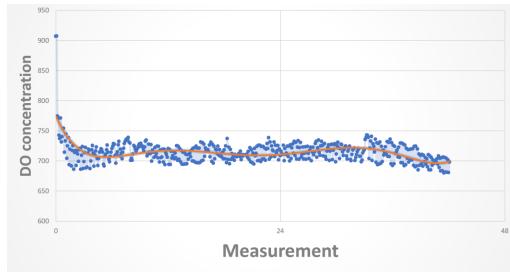
#### MATLAB Simulink Model Outline

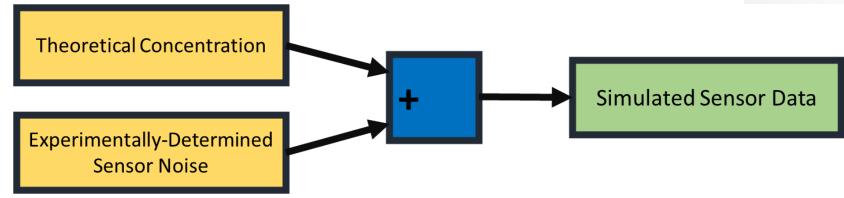


#### Reactor Model



#### Sensor Model



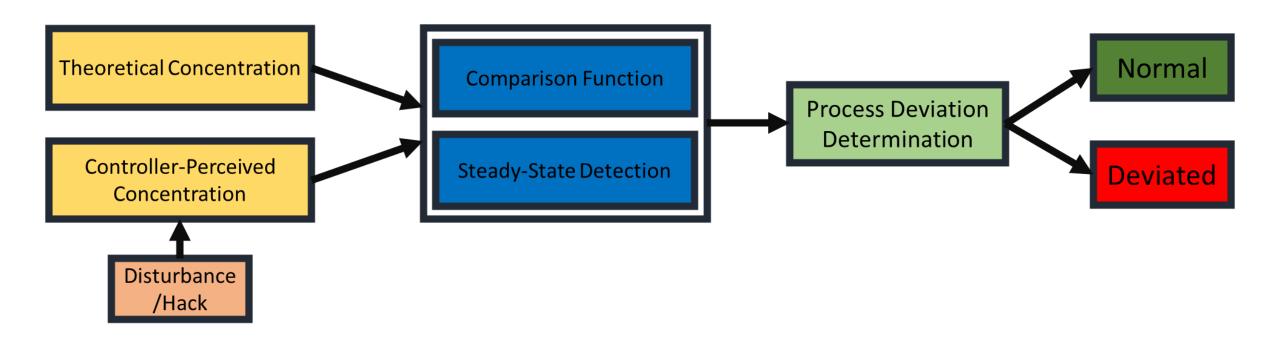


#### Disturbance and Hack Model

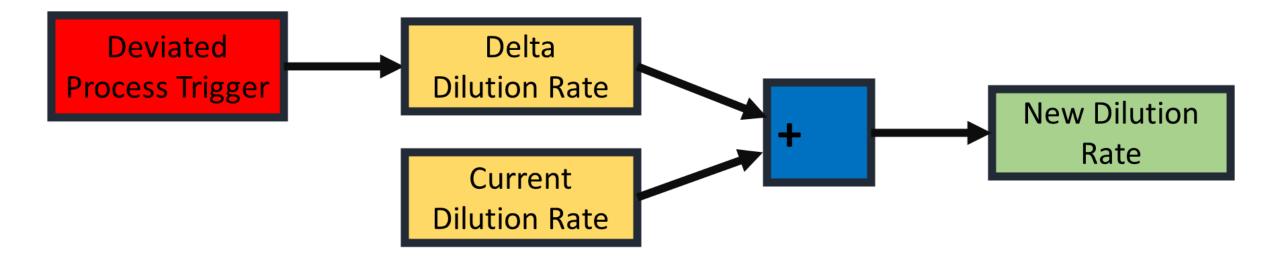


 $Hacked\ Sensor\ Value = (Actual\ Sensor\ Value) * Scaling\ Factor + Fixed\ Value$ 

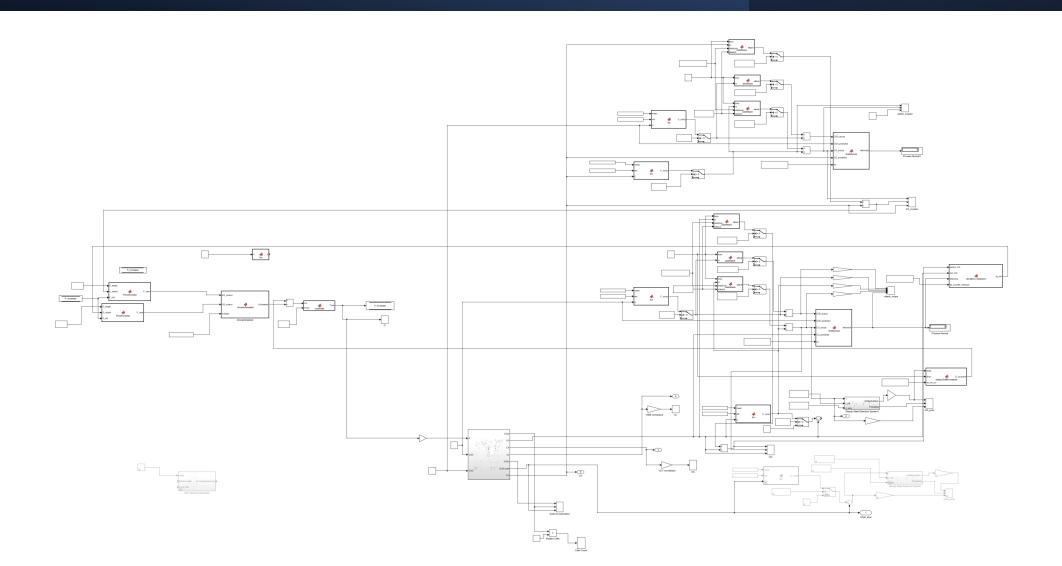
#### Disturbance Detection Model



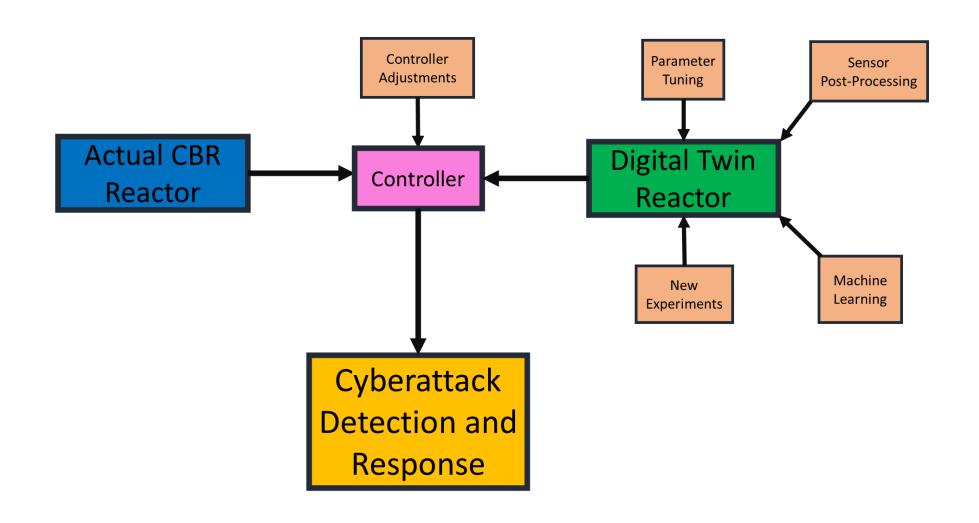
## Disturbance Response Model



## Simulink!



#### Future Plan: Feedback Control



## Thank you! Questions?

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