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# Reprocessable Thermosetting Epoxy Derived from Bio-Based Lignin Feedstock

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## Abstract

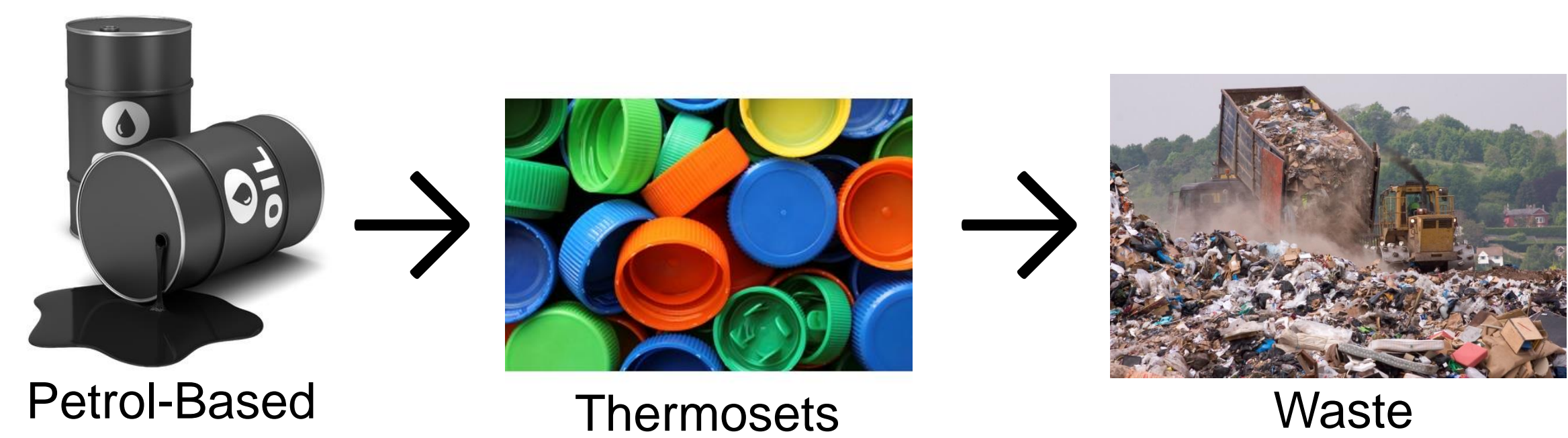
Developing renewable bio-based thermosetting polymers that are repairable and recyclable will greatly advance the potential to satisfy sustainability demands. In this study, Kraft lignin, which is derived from wood, was used as a feedstock to prepare thermosetting polymers. First, Kraft lignin was chemically modified using an anhydride monomer to prepare our polycarboxylic acid (LPCA). This LPCA was then used as a curing agent to react with eugenol epoxy. We used the FT-IR, TGA, DSC, NMR, and optical microscope to determine the chemical, thermal, and self healing properties.

## Advantages

- Fully Bio-Based
- Self Healing
- High Tg
- Reprocessability

## Background

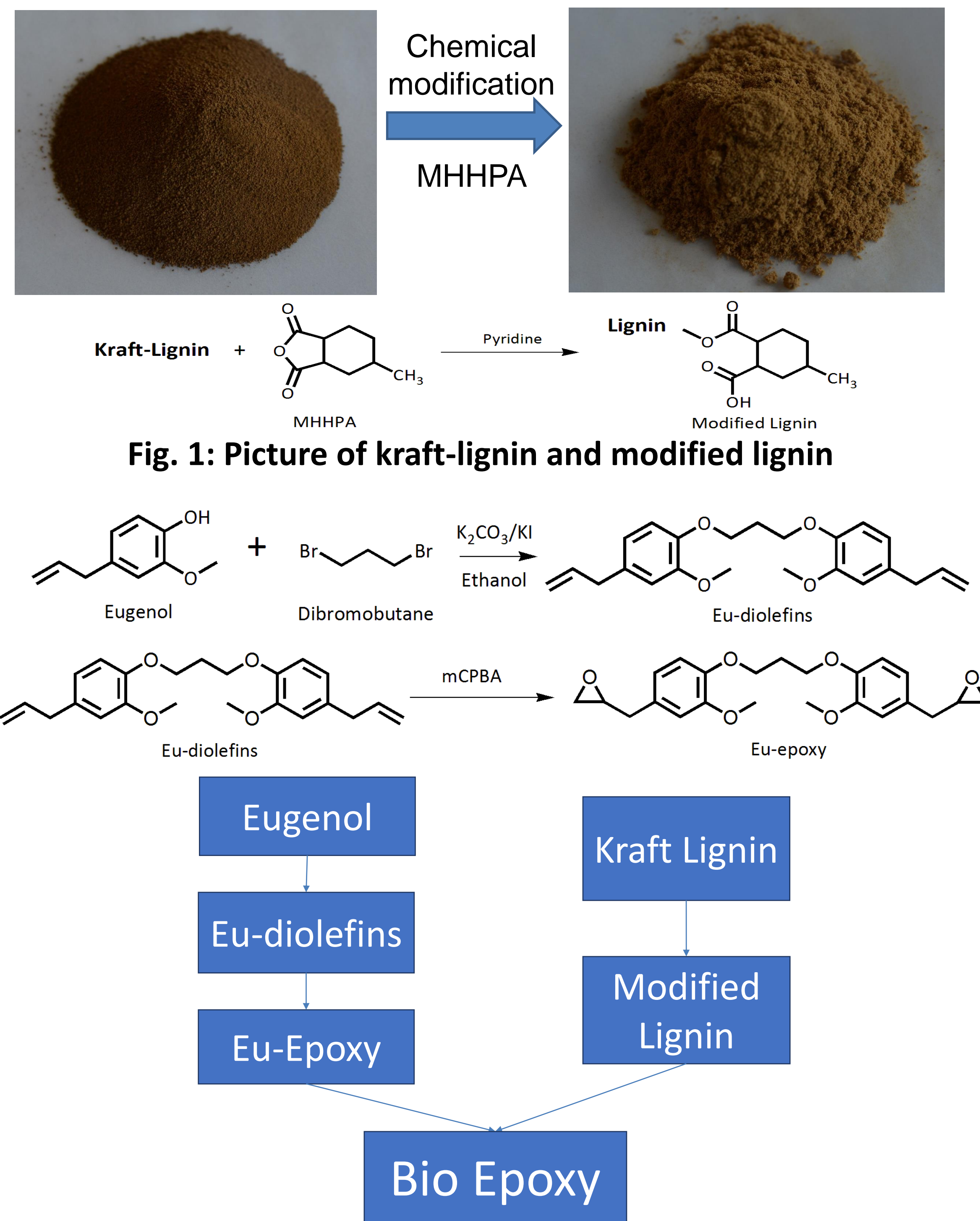
### Commercial Product



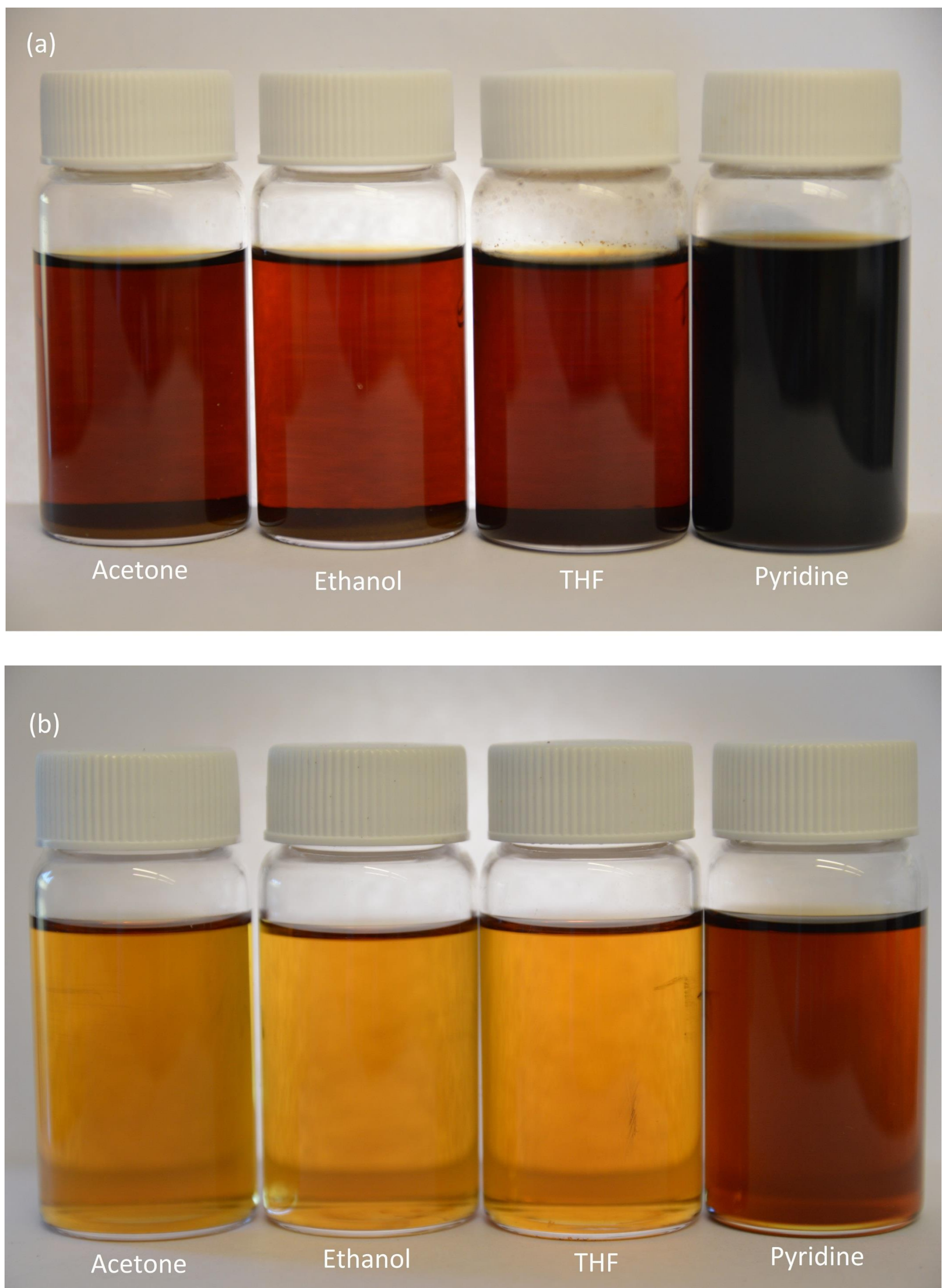
### Bio-Based Product



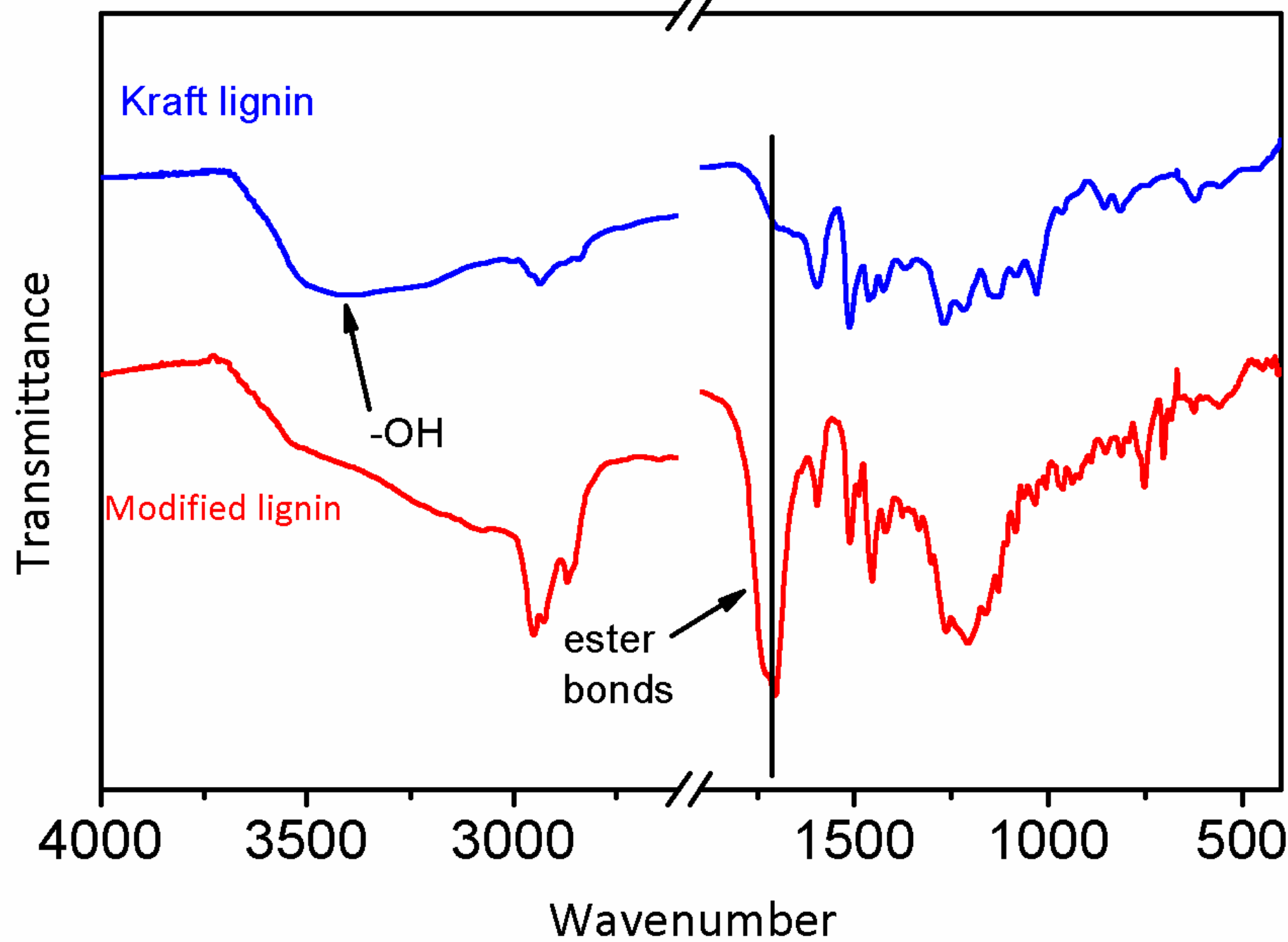
## Synthesis route



## Properties

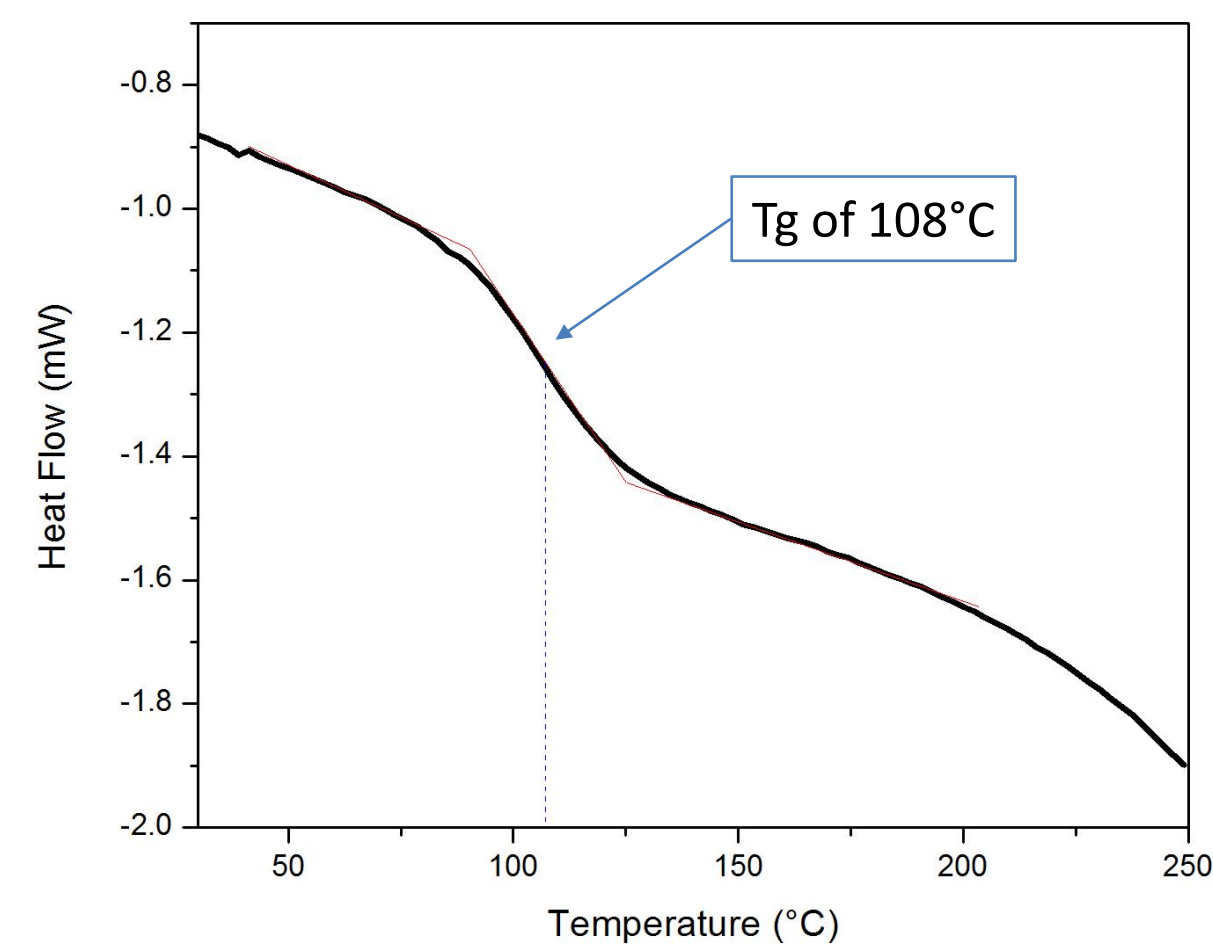


**Fig. 2: Solubility test in different solvent of (a) Kraft-lignin and (b) modified lignin**

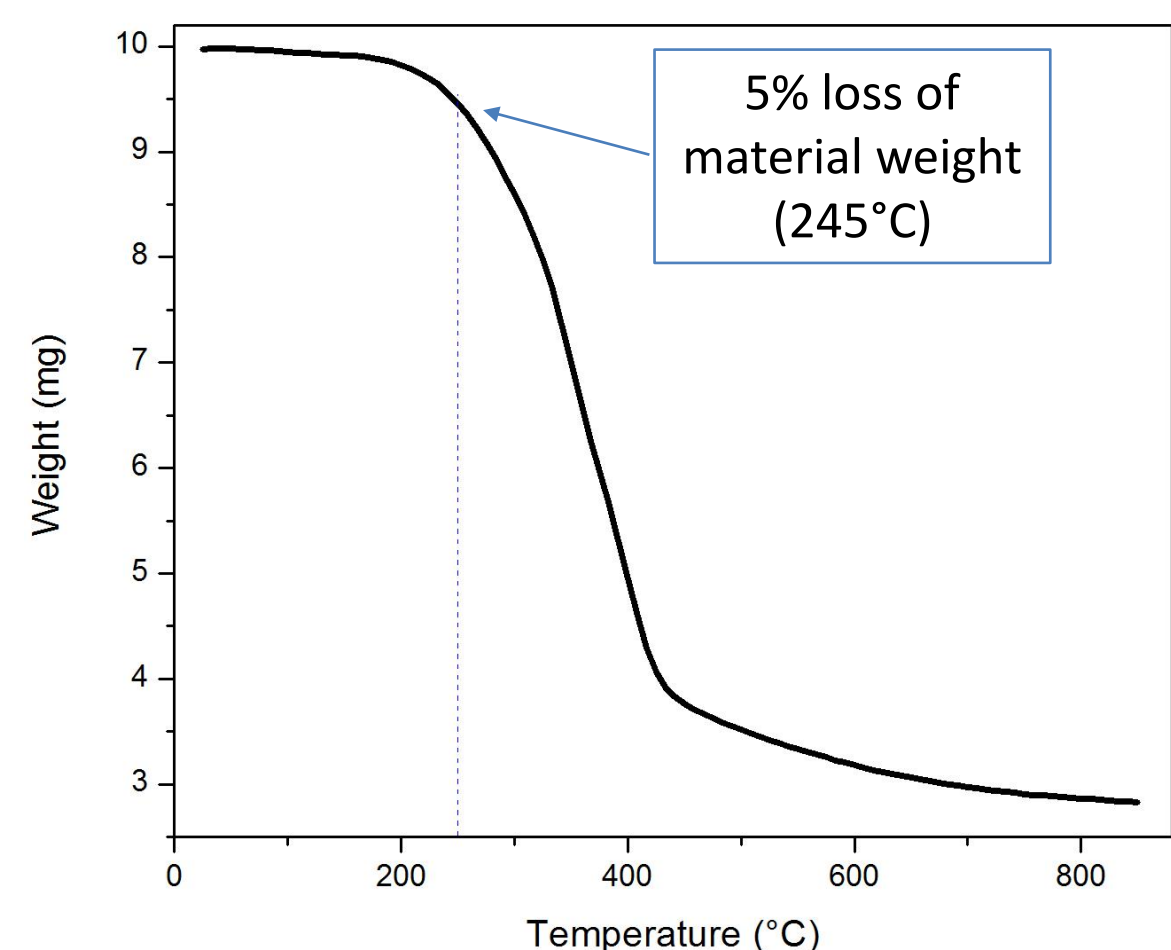


**Fig. 3: FT-IR Test for Kraft-lignin and Modified Lignin**

## Epoxy Resin Properties

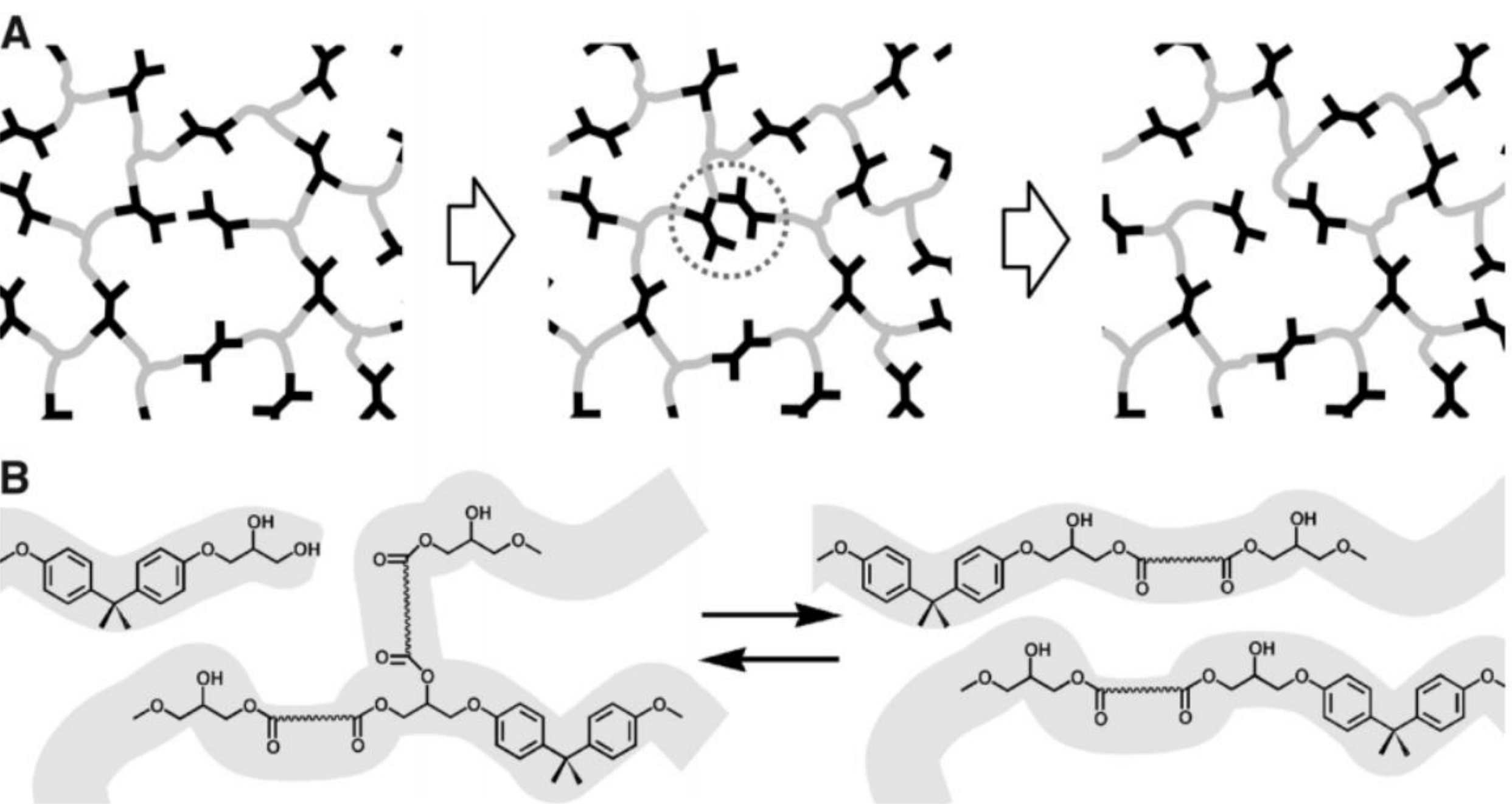


**Fig. 4: DSC – Transition Glass Temperature for Cured Epoxy**

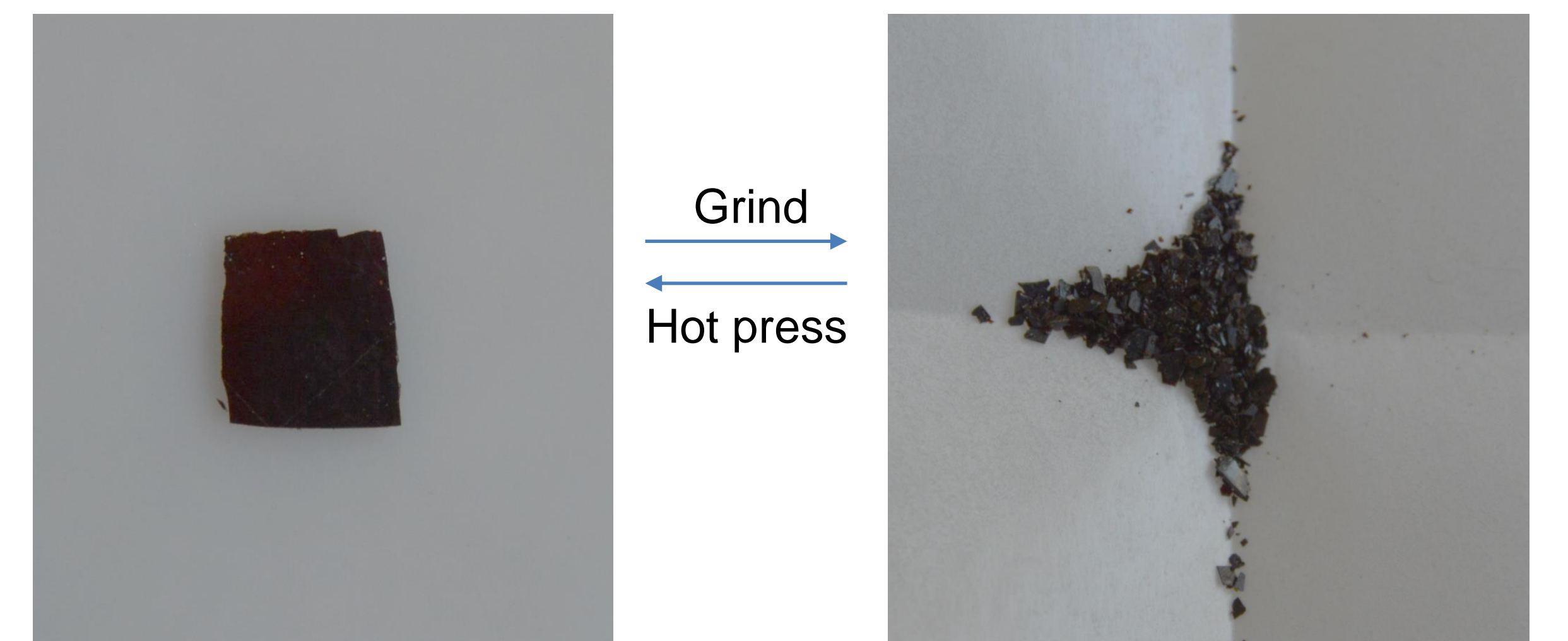


**Fig. 5: TGA – Cured Epoxy**

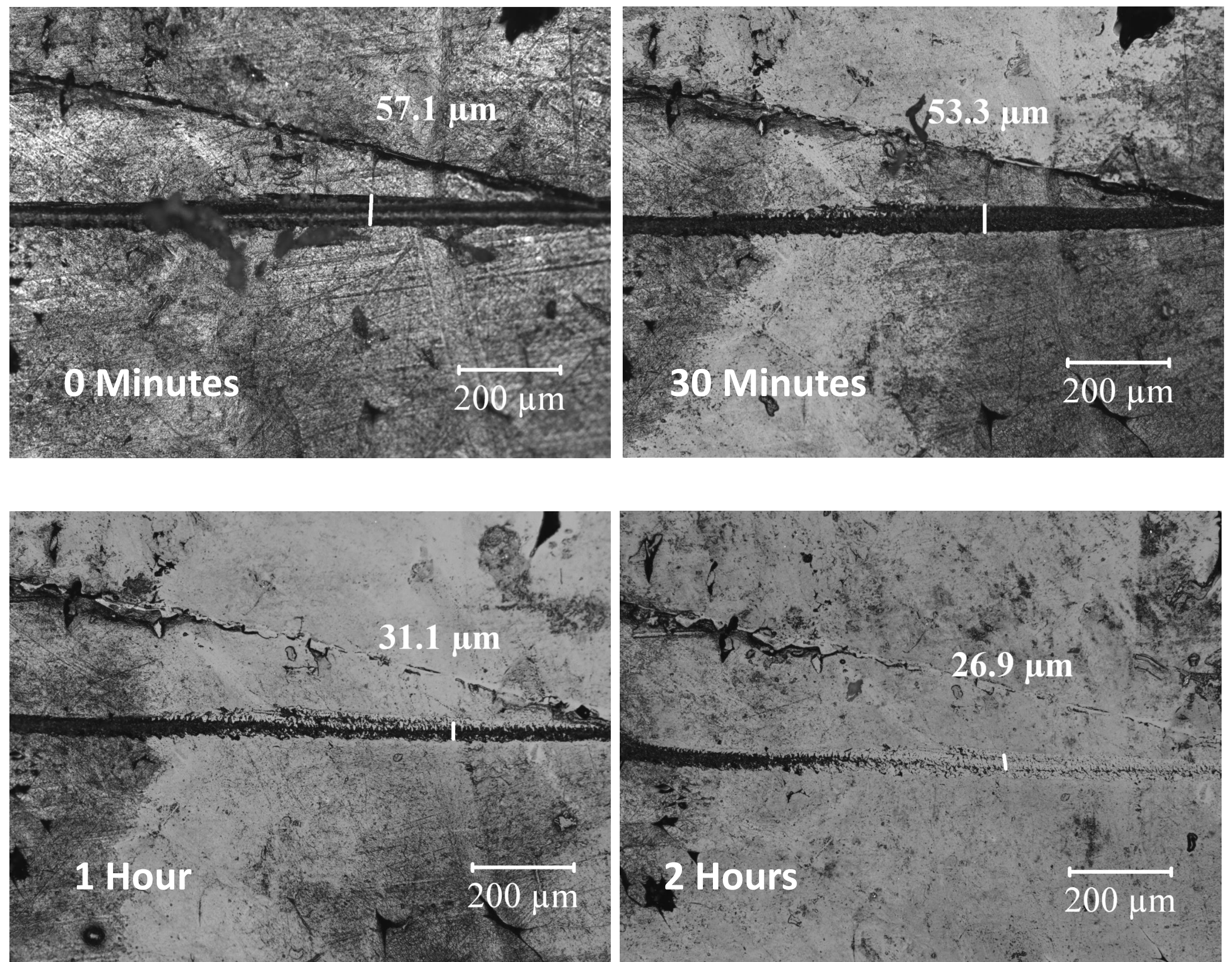
## Transesterification



## Epoxy Resin Properties



**Fig. 6: Picture of Reprocessability of Cured Epoxy Resin**



**Fig. 7: Optical Microscope Image for Self Healing Properties with Increasing Time**

## Conclusion

- Developing method to obtain a bio-based epoxy resin derived from eugenol and lignin.
- Successfully characterized epoxy resin's properties showing high Tg, self healing, and reprocessability.

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