

UNITED STATES TRANSURANIUM AND URANIUM REGISTRIES
ANALYTICAL PROCEDURE MANUAL

**USTUR 300: ANION EXCHANGE ISOLATION OF AMERICIUM FROM PREPARED
TISSUE SOLUTIONS**

Purpose	Anion exchange for ^{241}Am	Method Number	USTUR 300
Original Date	10/10/95	Author	Radiochemistry Staff
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SAFETY NOTE: Before beginning this procedure, read all of the Material Safety Data Sheets for the chemicals listed in Section 5 of this procedure.

1. Principle of Method

- 1.1. Radionuclides of americium are isolated from ashed and acid-dissolved tissue samples.
- 1.2. An aliquot of the tissue sample solution is selected for analysis based on wet sample mass and estimated sample alpha activity.
- 1.3. Americium-243 tracer is added to the aliquot. Americium is separated from prepared tissue solutions by solvent extraction and anion exchange and is electrodeposited onto stainless-steel disks.
- 1.4. Concentrations of ^{241}Am are determined by alpha spectrometry.
- 1.5. Chemical losses are identified and corrected on the basis of the recovery of the added ^{243}Am tracer.

NOTE: If only americium is being analyzed, begin with procedure USTUR 210, then follow with this procedure (USTUR 300).

2. Minimum Detectable Activity (MDA)

- 2.1. MDA is limited by the counter background.
- 2.2. For routine measurements with a 75,000-s counting period, a tracer recovery of 60%, and a counting efficiency of 25%, L_d is $8\text{E-}4$ Bq per sample (0.05 dis/min) of ^{241}Am .

3. Accuracy and Precision

- 3.1. Average blank recovery of ^{243}Am tracer is equal to $76\% \pm 16\%$ at the 0.16-Bq (10 dis/min) activity level.

4. Apparatus

- 4.1. Fume Hood.
- 4.2. Beakers: 100- and 150-mL.
- 4.3. Magnetic stirring hot plates: Corning PC-351 or equivalent.
- 4.4. Stir bars: Teflon-coated.
- 4.5. Wash bottle: 250-mL.
- 4.6. Hot plates: Thermolyne Model 2200 or equivalent.
- 4.7. Separatory funnels: 125-, 250-, or 500-mL.
- 4.8. Funnel support: adjustable height.
- 4.9. Watch glasses: assorted sizes.
- 4.10. Bio-Rad Ion-exchange columns (Fig. 1): Econopak borosilicate glass column with polypropylene reservoir, stop-cock, and bed support, 20 cm long by 1.0 cm i.d.
- 4.11. Rack: to support ion exchange columns.
- 4.12. Funnel: powder, 50-mL.
- 4.13. Graduated cylinders: 10-, 100-, 500-, and 1000-mL.
- 4.14. Thermometer: dial-type, metal, 0-550°C (VWR; Catalog #61157-254).
- 4.15. Glass beads: 2 or 3 mm diameter.

5. Reagents

- 5.1. Nitric acid (concentrated 69-71%, reagent-grade).
- 5.2. Silver nitrate (1%). Add 1 g of AgNO_3 to 100 mL of nanopure water.
- 5.3. Bio-Rad anion-exchange resin (AG MP-1, 100-200 mesh) chloride form. Make a slurry of half resin, half nanopure water in a wash bottle.
- 5.4. Sodium nitrite (reagent grade).
- 5.5. DDCP (Dibutyl-N,N-diethylcarbamoyl phosphonate, technical-grade).
- 5.6. Dodecane (A.C.S. reagent-grade).

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- 5.7. Nitric acid (2 M). Add 125 mL of concentrated HNO₃ to 875 mL of nanopure water.
- 5.8. Nitric acid (2.5 M). Add 78 mL of concentrated HNO₃ to 422 mL of nanopure water.
- 5.9. Nitric acid (6 M). Add 375 mL of concentrated HNO₃ to 625 mL of nanopure water.
- 5.10. Nitric acid (12 M). Add 750 mL of concentrated HNO₃ to 250 mL of nanopure water.
- 5.11. Ethanol (absolute).

NOTE: For the alcohol/nitric acid mixtures, limit the amount made (to minimize volume of waste collected). For each sample run you need: 31 mL Reagent A, 30 mL Reagent B, 30 mL Reagent C, and 40 mL Reagent D. Reagents A-D should be kept well-covered, to prevent evaporation, until use.

- 5.12. Ethanol-nitric acid, Reagent A (60:40 mixture of EtOH and 6 M HNO₃). Add 140 mL of 6 M nitric acid to 210 mL of ethanol. Prepare fresh.
- 5.13. EtOH-NaNO₂ (saturated). Add solid NaNO₂ to ethanol and shake well.
- 5.14. Methanol (absolute, ACS reagent-grade).
- 5.15. Methanol-nitric acid, Reagent B (75:25 mixture of MeOH and 6 M HNO₃). Add 100 mL of 6 M nitric acid to 300 mL of methanol. Prepare fresh.
- 5.16. Methanol-nitric acid, Reagent C (60:40 mixture of MeOH and 6 M HNO₃). Add 140 mL of 6 M nitric acid to 210 mL of methanol. Prepare fresh.
- 5.17. Methanol-nitric acid, Reagent D (60:40 mixture of MeOH and 2.5 M HNO₃). Add 140 mL of 2.5 M nitric acid to 210 mL of methanol. Prepare fresh.

CAUTION: Any remaining reagent from 5.13, 5.16 and/or 5.18 after column completed must be diluted with a minimum of twice the volume of H₂O and discarded into waste container labeled alcohol/nitric acid mixture. The container should be kept tightly capped.

6. Procedure

- 6.1. Sample preparation.
 - 6.1.1. Sample aliquot is obtained from USTUR 200, Step 6.3.9.
- 6.2. Sample dissolution.

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- 6.2.1. Add 5 mL of concentrated HCl to the sample and heat to 80-100°C.
- 6.2.2. Add 20 mL of 12 M HNO₃ and heat, using a magnetic stirrer if necessary, to dissolve the sample. Add 15 mL of concentrated HNO₃. This brings solution concentration back up to 12 M HNO₃. If the sample does not dissolve, add an additional 5 mL of concentrated HCl, 20 mL of 12 M HNO₃, and 15 mL of concentrated HNO₃. Repeat these additions until the sample is dissolved. Bring the final volume to 40, 90, 140, 190 mL, etc., by adding 12 M HNO₃.

NOTE: An alternate method may be more successful for certain samples, especially those containing cartilage. To the 5 mL of concentrated HCl added in Step 6.2.2, slowly add 5 mL of H₂O. Heat until the sample is dissolved or nearly dissolved and then add 30 mL of concentrated HNO₃. It may be necessary to use multiples of these amounts depending on the size and difficulty of the sample.

6.3. Extraction of americium.

- 6.3.1. Transfer the solution to an appropriate size (125-, 250-, 500-mL) separatory funnel. Rinse the beaker with 5 mL of 12 M HNO₃ then add the rinse to the separatory funnel. Repeat rinse.
- 6.3.2. Add 1 mL of undiluted DDCP per 50 mL of solution and shake for 20 s. Allow to stand until the phases separate (approximately 1 h).
- 6.3.3. Drain the lower aqueous phase and discard into waste container labeled "12 M HNO₃ only from Am Extraction".
- 6.3.4. Add 10 mL of 12 M HNO₃ to the DDCP solution. Shake for 10 s. Allow the phases to separate.
- 6.3.5. Drain and discard the aqueous phase into waste container labeled "12M HNO₃ only from Am Extraction".
- 6.3.6. Add 20 mL of 2 M HNO₃ for each 1 mL of DDCP used in Step 6.3.2, and shake for 10 s. Allow the phases to separate.
- 6.3.7. Drain the aqueous solution into a 100- or 150-mL labeled beaker.
- 6.3.8. Repeat Steps 6.3.6 through 6.3.7.

NOTE: Evaporation of the collected stripping solution from Step 6.3.7 may be started while phases are separating.

- 6.3.9. Discard the organic solution into a plastic waste container labeled "DDCP/Dodecane." Rinse separatory funnel with 5-10 mL dodecane and add to the waste container.

- 6.3.10. Place the beaker on a hot plate with a surface temperature of 120-140°C and take to dryness.
- 6.3.11. Add 10 mL of concentrated HNO₃ to the beaker and take to dryness.
- 6.3.12. Repeat Step 6.3.11 at least twice to remove organics.
- 6.4. Methanol-nitric acid anion exchange.
- 6.4.1. Add 5 mL of 6 M HNO₃ to the sample. Cover with a watch glass and heat between 80-90° C for 10-15 min to dissolve the sample.
- NOTE:** It may be necessary to increase the volume of 6 M HNO₃ in order to get the sample into solution. Increase the volume of ethanol used in Step 6.4.3 proportionately. If the sample appears to be insoluble in 6 M HNO₃, evaporate it to dryness, dissolve the sample in concentrated HNO₃, add enough deionized water to make the solution 6 M HNO₃, and multiply the total volume by 1.5 to find the amount of ethanol to use in Step 6.4.3.
- 6.4.2. Cool to room temperature.
- 6.4.3. Add 7.5 mL of EtOH saturated with NaNO₂, to the dissolved sample. Cover and allow to stand while the column is prepared.
- 6.4.4. Measure 7 mL of water into the column and mark the column at the water level. Discard the water. Add a slurry of AG MP-1 (100-200 mesh) resin, allowing it to settle to about 1 cm above the mark. (The resin should settle to the mark after being washed with HNO₃.)
- 6.4.5. Rinse all resin down from the sides of the column using distilled water then 6.0 M HNO₃. Once all the acid has drained, add approximately 1 cm depth of glass beads on top of the resin to prevent disturbance as reagents are added.
- 6.4.6. Wash the column with a 15 mL aliquot of 6 M HNO₃.
- 6.4.7. Test the last 5 mL of effluent for Cl⁻ by adding one drop of 1% AgNO₃.
- 6.4.8. If a white precipitate forms, continue washing the column with 6 M HNO₃ until no precipitate is formed when 1% AgNO₃ is added.
- 6.4.9. Add 21 mL of 60:40 ethanol nitric acid, Reagent A, to the column, drain, and discard, with 50 mL H₂O added to effluent, into the waste container marked alcohol/nitric acid mixture.

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NOTE: From this step to the stripping of americium, do not let the column dry at any time. Once liquid levels are down to the glass beads, add the next reagent.

- 6.4.10. Transfer the sample to the column funnel. Rinse the beaker with 5 mL of 60:40 ethanol nitric acid, Reagent A, and add to the column. Repeat this rinse and add it to the column.
- 6.4.11. Wash the column with 30 mL of 75:25 methanol nitric acid, Reagent B.
- 6.4.12. Wash the column with 30 mL of 60:40 methanol nitric acid, Reagent C.
 - 6.4.12.1. Add 200 mL H₂O to the column washes and discard into waste container for alcohol/nitric acid mixture, which is kept tightly capped.
- 6.4.13. Elute the americium from the column with 40 mL of 60:40 MeOH and 2.5 M HNO₃, Reagent D, and collect in a 100-mL beaker for electrodeposition.
- 6.4.14. Evaporate the eluate to dryness on a low temperature (<80° C) hot plate.
- 6.4.15. Add 10 mL concentrated HNO₃ and heat to dryness. Repeat several times to remove any organics.
- 6.5. Proceed to procedure USTUR 500, "Electrodeposition of Americium, Plutonium, and Uranium."

7. Source Materials

- 7.1. J.F. McInroy, H.A. Boyd, B.C. Eutsler, and D. Romero, *Health Phys.* **49**, 587-621 (1985).
- 7.2. D. Knab, *Anal. Chem.* **51**, 1095 (1979).
- 7.3. LANL method RT300.

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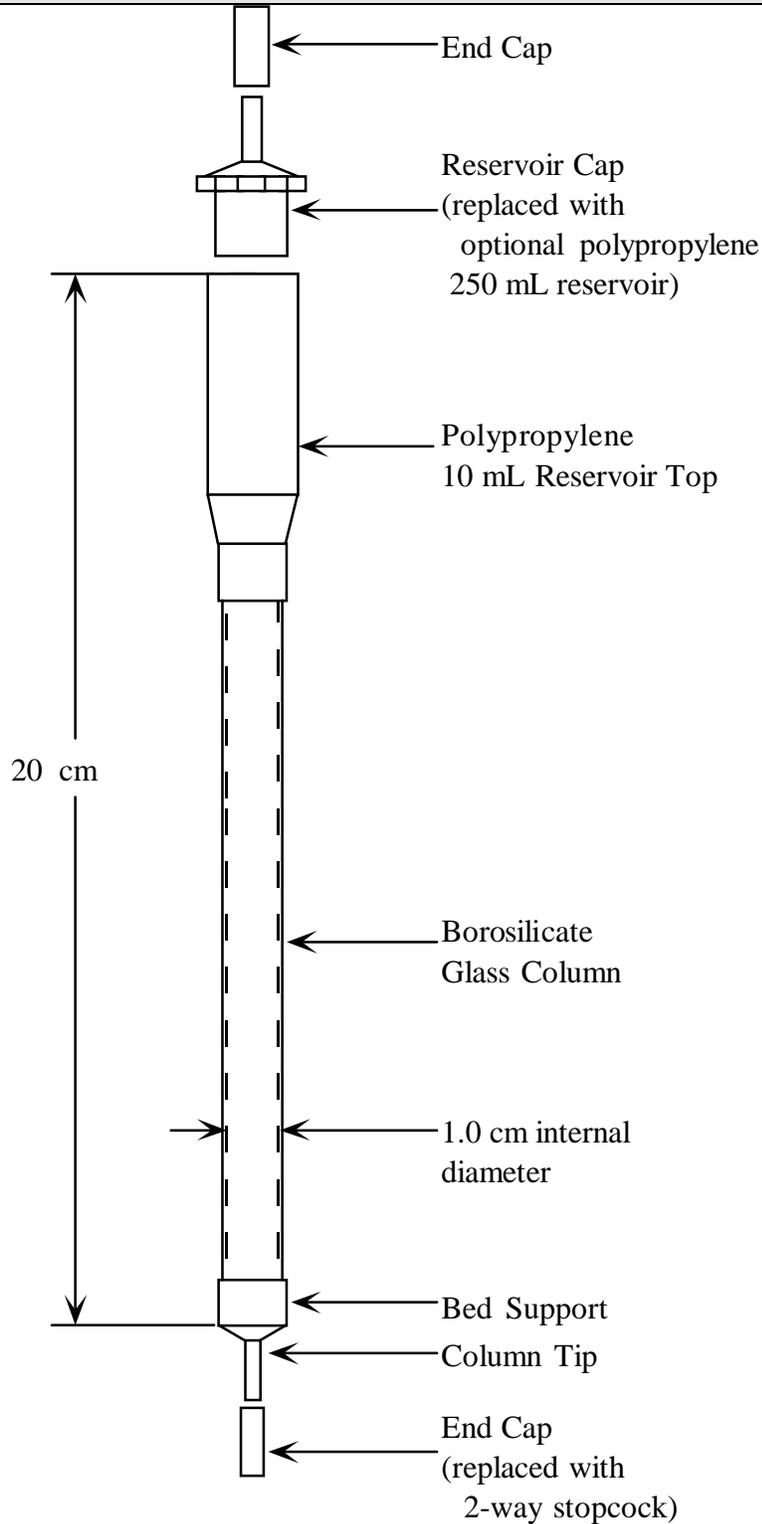


Fig. 1. Ion exchange column for americium.